# State of the Gasification Industry: Worldwide Gasification and Syngas Databases 2016 Update

Gasification & Syngas Technologies Conference Vancouver, 19th October, 2016

#### **Overview**

- Introduction
- Updated evaluations
- Biomass data
- New SMR database
- Conclusions

## Introduction

- First edition 1999
- Updated regularly since then
- 2015 Update
  - Total 959 projects, 2559 gasifiers, of which:
  - Active commercial operating and planned 340 projects, 833 gasifiers
  - 148 GW<sub>th</sub> operating, 97 GW<sub>th</sub> under construction and 113 GW<sub>th</sub> planned.

## What's New in 2016 Database - Content

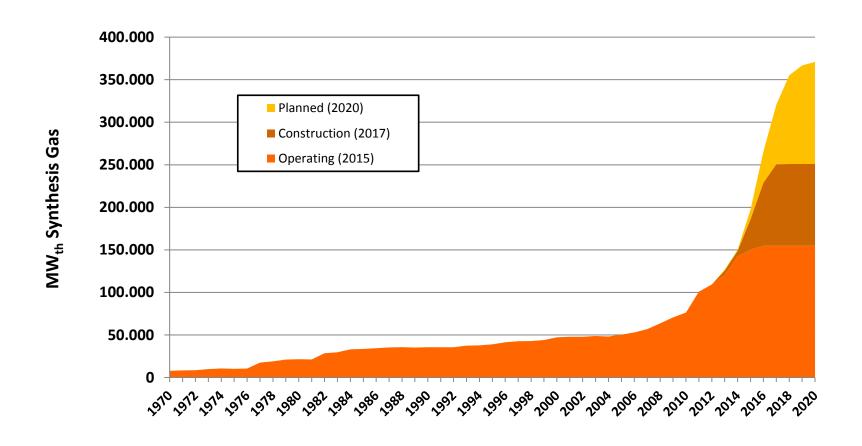
#### Content

— Total 1014 projects, 2559 gasifiers not counting spares, of which:

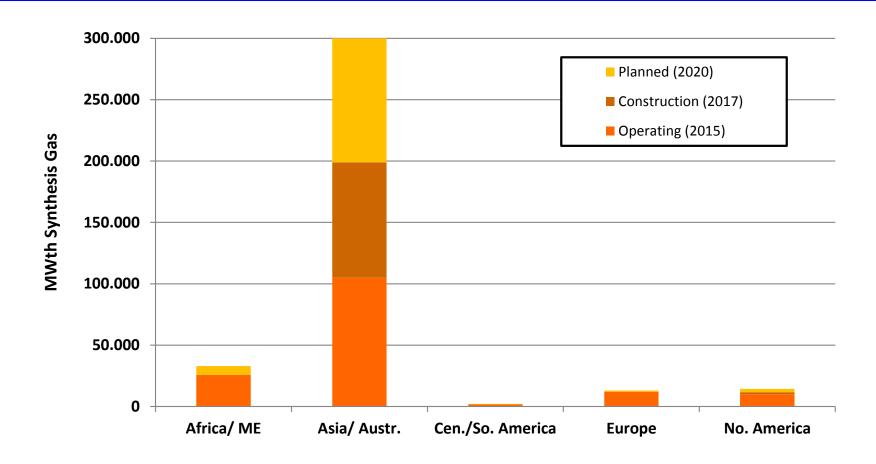
Commercial	Projects	Gasifiers	GWth Syngas
Operating	356	863	154
Construction	108	322	96
Planned	134	685	250
Total	598	1,870	370

Note: Total database includes shutdown gasifiers, gasifiers never built or only in pre-planning stage, as well as pilot and demonstration gasifiers.

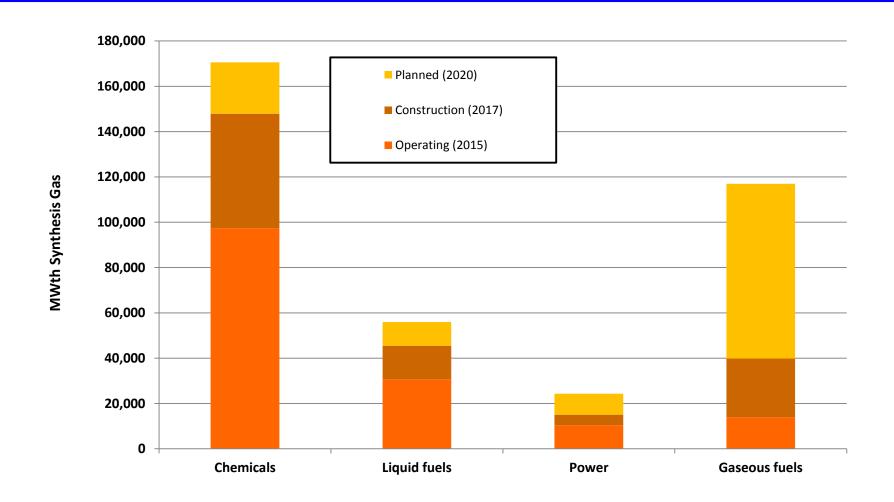
## **Cumulative Capacity with Probable Increase**



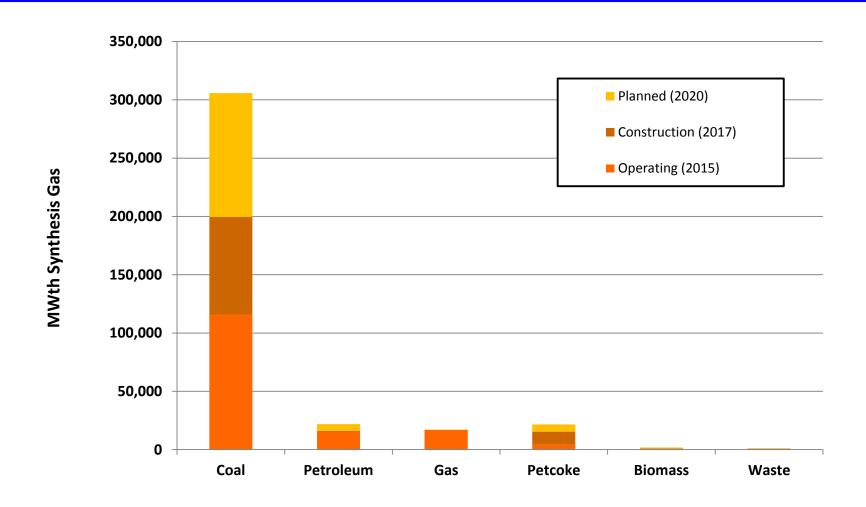
## **Gasification by Region**



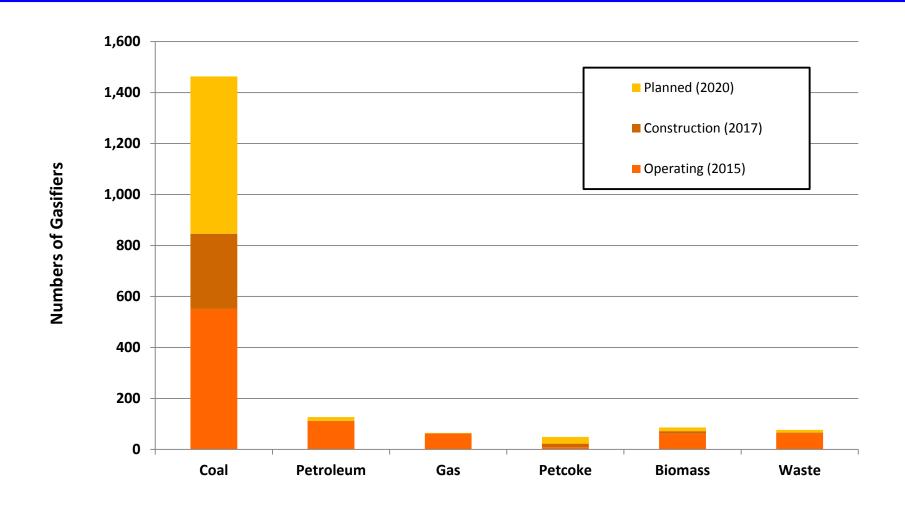
# **End Use Applications of Syngas**



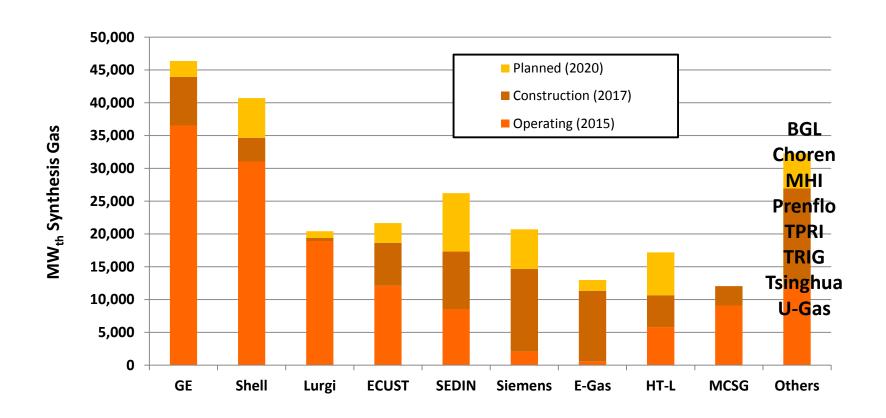
# **Primary Feedstocks for Gasification**



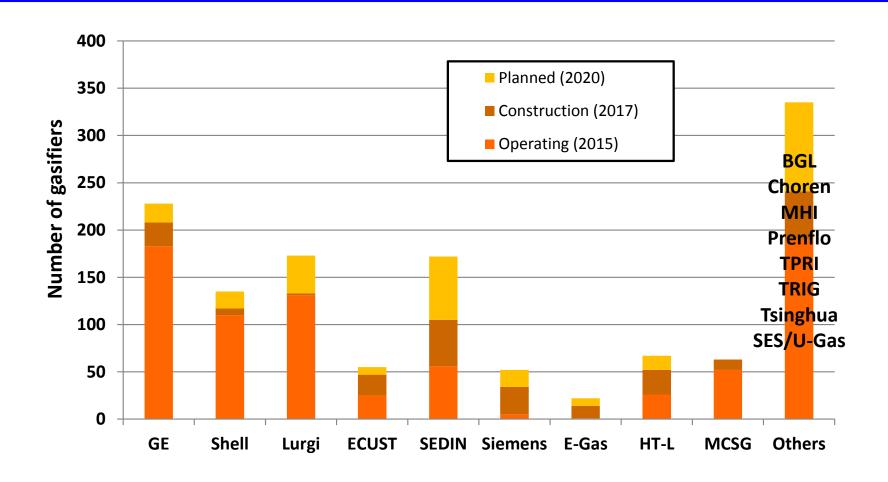
## **Number of Gasifiers by Primary Feedstocks**



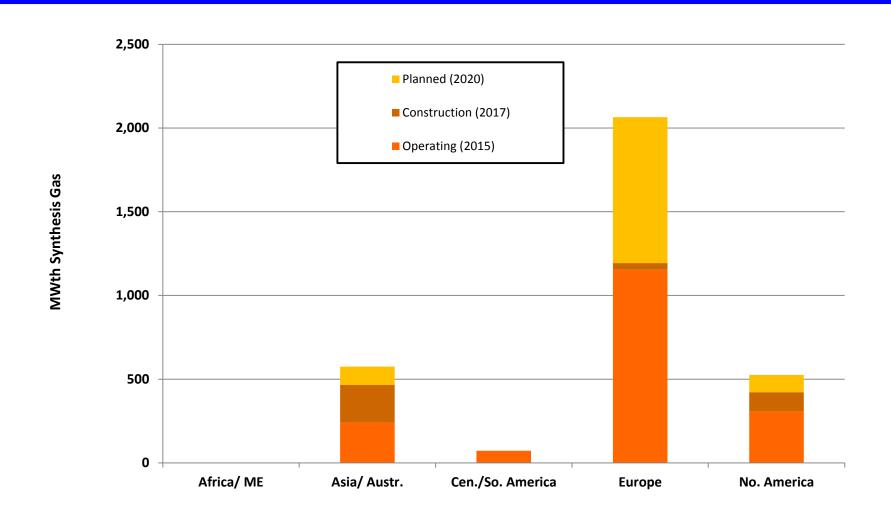
# **Gasification by Technology**



## **Numbers of Gasifiers by Technology**

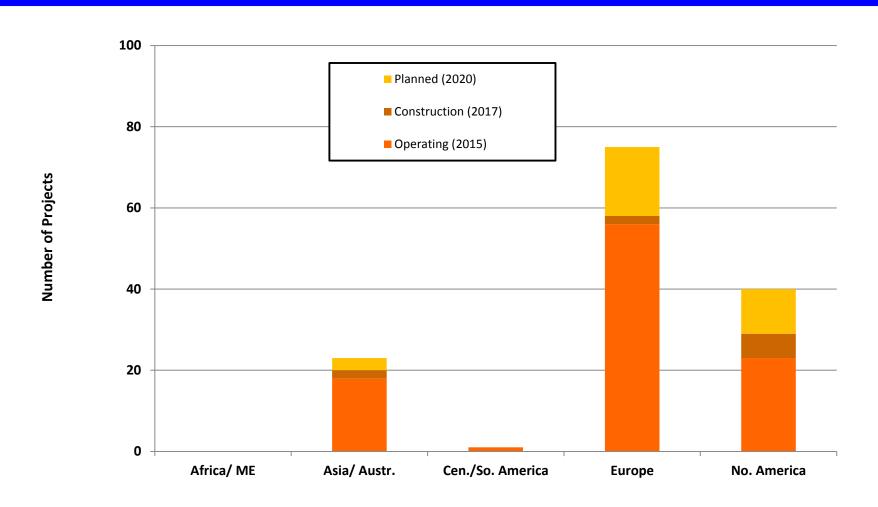


## **Biomass Gasification**

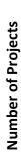


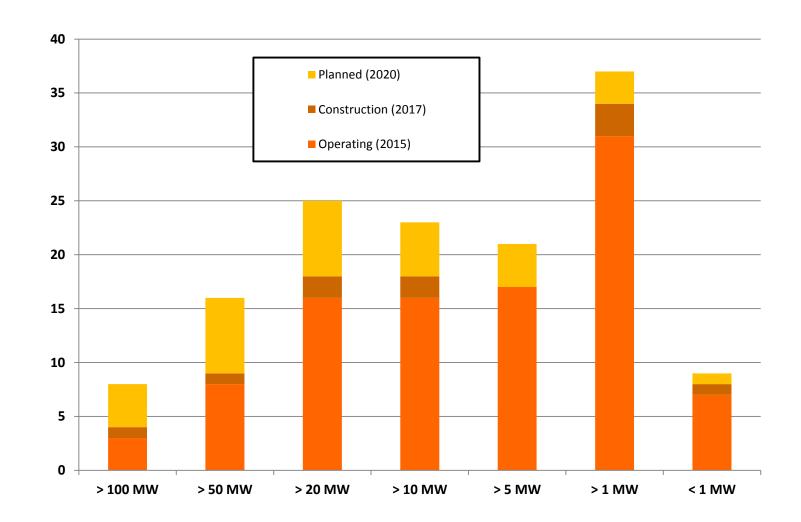
<sup>\*</sup>Planned/under construction (8)

## **Numbers of Biomass Gasifiers**



# **Biomass Gasifiers by Size**





## **New Syngas Database for SMR and ATR Technologies**

#### Methodology basically same as for Gasification Database

But some classifications need to be harmonized

#### All data is public domain

#### Data coverage

- Ammonia, methanol, DRI, FT liquids > 95% of plants
- Refining hydrogen > 85% of plants
- With these five applications coverage is about 85% of total market by volume

#### Other applications

- Other hydrogen (off-site) and chemicals estimated from 2011 data by others<sup>1</sup>
- No attempt to cover small plants (<5,000 Nm³/h)</li>

<sup>&</sup>lt;sup>1</sup> H. Tautz, "Opportunities of dry reforming for syngas production processes." 8<sup>th</sup> International Freiberg Conference, Cologne 12-16. June 2016

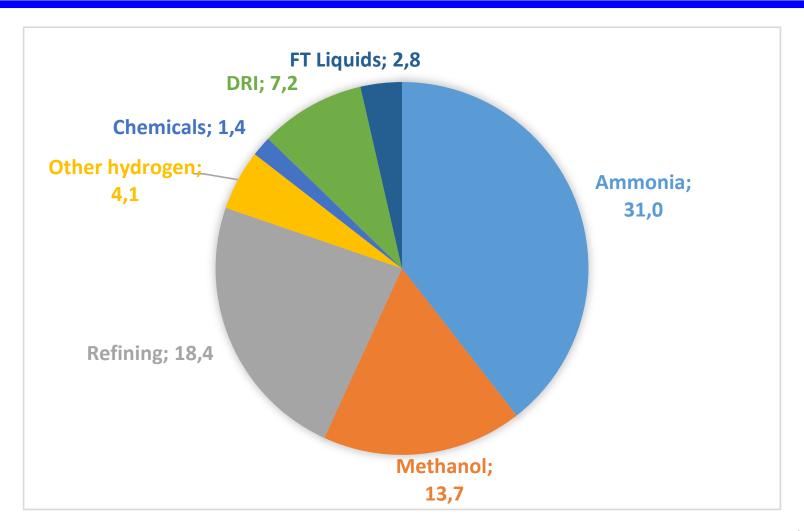
# **Reformer Syngas Database - Content**

## 981 Projects

Commercial	Projects	Units	GWth Syngas
Operating	774	878	227
Construction	34	35	19
Planned	27	31	9
Total Active-Real and Planned	835	944	256

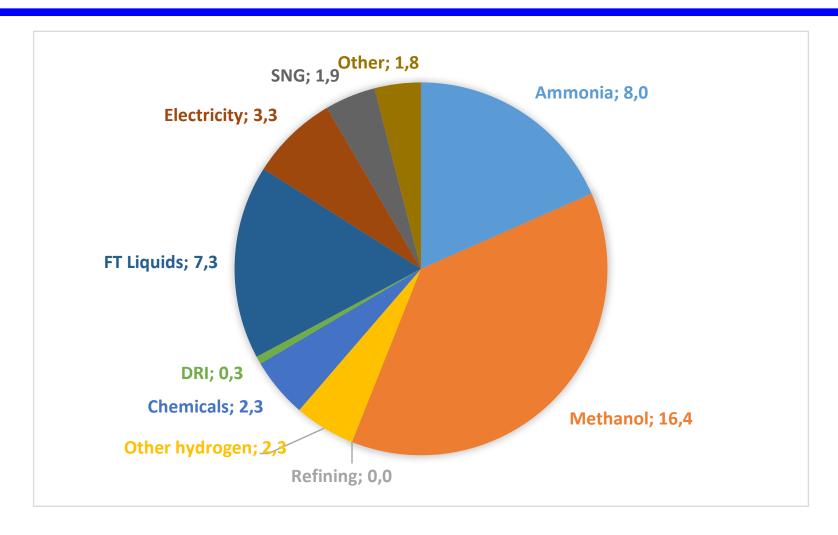
Note: Total database includes shutdown reformers, reformers never built or only in pre-planning stage, as well as pilot and demonstration reformers.

## Syngas from SMR and ATR Technologies



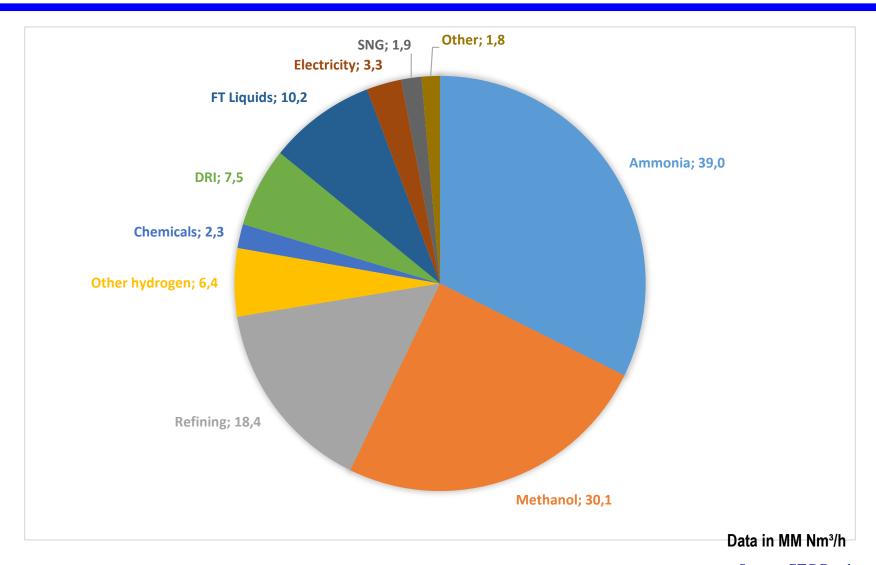
Data in MM Nm<sup>3</sup>/h

## **Syngas from Gasifiers**

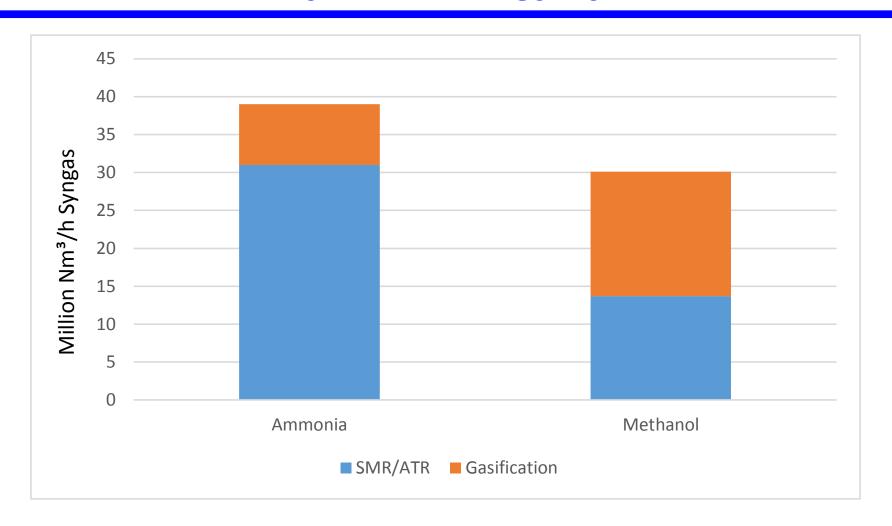


Data in MM Nm<sup>3</sup>/h

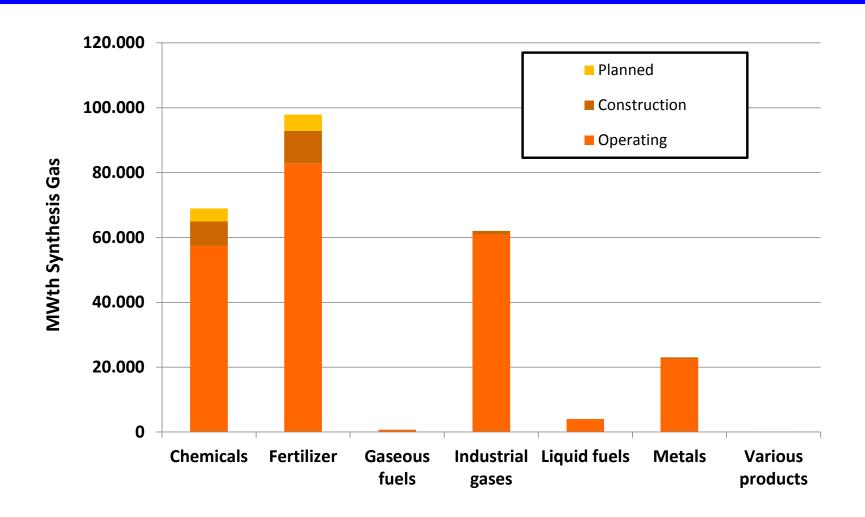
# **Total Syngas Market**



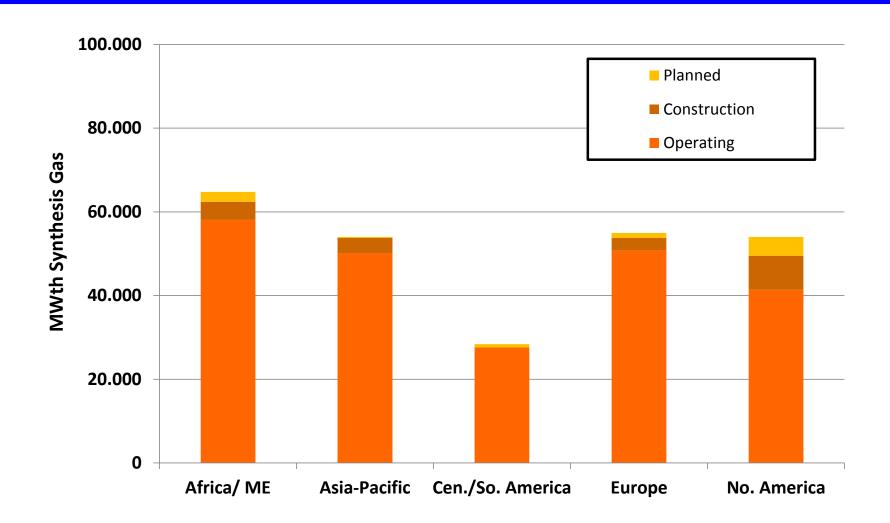
## Market Share by Technology Type



## **SMR/ATR Syngas by Application**



# **SMR/ATR Syngas by Region**



#### **Conclusions**

- No major changes since last year.
- Wide size variation in biomass gasifiers.
- New reformer syngas database including nearly 1000 projects.

## **Acknowledgements**

- Gasification Technologies Council.
- Technology licensors, plant owners and others for contribution of project data.
- Steve Jenkins for help on biomass and waste gasifiers.

 Any additions/corrections are always welcome <u>chris@higman.de</u>